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### Removal of E110 from Aqueous Solution Using Heat-Activated Persulfate

This paper presents an investigation into the efficiency of heat-activated persulfate (PS) in decolorizing E110 with a focus on the influence of several parameters. The decolorization efficiency was observed to increase with rising PS concentration (no linear correlation was identified),  $\text{Cl}^-$  temperature, and time. However it was noted to decrease with rising initial dye concentration, pH, ion radius and  $\text{NO}_2^-$ . The rest of the water matrix components ( $\text{CO}_3^{2-}$ ,  $\text{HPO}_4^{2-}$ ,  $\text{HCO}_3^-$ , and  $\text{NO}_3^-$ ) did not significantly impact on the degradation of E110 at  $10^{-3}$  M. Among the metal ions used ( $\text{Fe}^{2+}$ ,  $\text{Ni}^{2+}$ ,  $\text{Co}^{2+}$ ,  $\text{Cu}^{2+}$ , and  $\text{Ag}^+$ ), iron and silver ions exhibited the greatest efficacy in activating PS through catalysis. A direct reaction between E110 and PS was not observed, as is the case with some anionic dyes, instead its degradation occurs via sulfate radicals (SRs) and other secondary mechanisms. The results of biological and chemical oxygen demand measurements indicate that E110 is not biodegradable. The kinetic activation parameters ( $E_a$ ,  $\Delta H^\ddagger$ ,  $\Delta S^\ddagger$ ,  $\Delta G^\ddagger$ ) were calculated using Arrhenius and Eyring's equations. The results obtained were as follows:  $155.4 \text{ kJ mol}^{-1}$ ,  $152.7 \text{ kJ mol}^{-1}$ ,  $0.14 \text{ kJ K}^{-1}$ ,  $108.5 \text{ kJ mol}^{-1}$ . Finally, a preliminary mechanism for the degradation of E110 by SR has been proposed, in which the destruction of aromatic ring structures accompanies the discoloration of E110.

**Keywords:** E110, persulfate, sulfate radical, dye decolorization, kinetic activation parameters, mechanism, heat-activated persulfate, aqueous solution, biodegradable.

#### Introduction

Many chemical industries use dyes, that produce toxic and carcinogenic wastewater, contaminating water and polluting the environment. The removal of color from waste is often more important than the removal of other colorless and organic substances because the presence of a small amount of dye (below 1 ppm) is easily visible and has a significant impact on the water environment [1]. A color additive is a substance that is added to food, drink, or other products to change their color. It can be a dye, pigment, or any other substance that reacts with another substance to produce color. Color additives are used for a variety of purposes, including compensating for color loss, enhancing natural colors to make them more appealing, adding color to initially colorless food products, and facilitating product identification, especially in the case of pharmaceuticals [2]. Synthetic colorants are preferred over natural colorants because they are less expensive, more stable, and more resistant to light, oxygen, and pH [3]. Recently, more attention has been paid to their toxicity, especially azo dyes [4]. Azo dyes represent the majority of dyes used in many industries because the azo bond ( $-\text{N}=\text{N}-$ ) promotes the delocalization of  $\pi$  electrons, resulting in absorption at visible spectrum wavelengths [5]. Azo dyes are highly toxic due to the mutagenic nitro group, and they decompose to produce toxic products such as 1,4-phenylenediamine and o-tolidine [6]. Certain microorganisms can degrade azo dyes, yielding toxic, mutagenic, and carcinogenic intermediates [7]. E110, an azo dye, is a well-known synthetic food dye found in Kellogg's, hot fudge sundaes, tarts, soft drinks, and candies [8, 9]. This includes applications other than food, such as pharmaceutical, cosmetic, and textile products [10]. E110 is safe at a daily

dose of less than 2.5 mg/kg [2]. At high concentrations, it exhibits xenoestrogenic activity [11]. E110, among other dyes, is the type of food dye most commonly associated with human carcinogens [12].

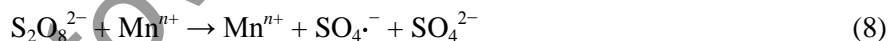
PS (peroxydisulfate,  $S_2O_8^{2-}$ ), a compound used in situ chemical oxidation (ISCO) technology, is a chemical oxidant for soil and groundwater decontamination [13]. This process treats a wide range of impurities using direct electron transfer or free radical processes, including halogenated olefins, BTEXs (benzene, toluene, ethylbenzene, and xylenes), perfluorinated chemicals, phenols, pharmaceuticals, inorganics, and pesticides [14]. The radical process generates SRs ( $SO_4^{\cdot-}$ ) by activating PS (R1) with heat [15, 16], transition metals [17, 18], ultraviolet (UV) light [19] and other means [20–22]. Thermal treatment is expensive, which limits its use in pollutant removal. Despite the high cost of thermal treatment, which limits its use in pollutant removal, the use of solar thermal energy [23, 24] simplifies the use of heat to activate PSs. This approach uses solar energy as a heat source, which increases the efficiency of the PS activation process. PS ions decompose thermally ( $k_2$  varies from  $5.85 \times 10^{-8} \text{ s}^{-1}$  at  $30 \text{ }^\circ\text{C}$  to  $1 \times 10^{-4} \text{ s}^{-1}$  at  $80 \text{ }^\circ\text{C}$  [13, 14, 25, 26]) to form two SRs (Eq. 2), which react with PS anions (Eq. 3), water (Eq. 4), self-reaction (Eq. 5) and organic compounds (Eq. 6):



According to Eq. 7, the SR can react with elements present in the water matrix ( $X^-$ ) such as  $Cl^-$ ,  $CO_3^{2-}$ ,  $HPO_4^{2-}$ ,  $HCO_3^-$ ,  $NO_2^-$  and  $NO_3^-$  [27, 28]. This results in the formation of a radical ( $X^{\cdot}$ ), which then reacts with organic compounds to decolorize them. However, the reaction between the produced radicals and non-target chemical species, whether natural or artificial, reduces reaction efficiency, resulting in a significant limitation [29].



PS can be activated by transition metals, including  $Fe^{2+}$ ,  $Co^{2+}$ ,  $Ni^{2+}$ ,  $Cu^{2+}$ , and  $Ag^+$ , resulting in the formation of SRs as shown in Eq. 23, where  $Mn^{n+}$  represents typical metal ions [17, 18, 30]:



The use of metal ions poses practical problems, particularly in terms of recycling and secondary pollution. However, iron ions and their oxides have been extensively studied, due to their environmentally-friendly, non-toxic and low-cost characteristics [31].

pH has a significant impact on dyes' chemical structure, stability, and ability to absorb light. Thus, pH is an important consideration when designing and maintaining in-situ chemical oxidation systems [32, 33]. Previous studies have investigated the decolorization of E110 through biological processes [34], adsorption [35], UV/ $H_2O_2$ , ultrasound [36], photocatalytic [1], and Fenton. However, the use of the activated PS process to degrade E110 has not been extensively researched. Although the activated PS process has been used to decolorize a variety of substances, including Acid blue 92, naphthalene, methylene blue, Ponceau 6R dye, sulfamethazine, trichloroethane, carbamazepine, propylparaben, polycyclic aromatic hydrocarbons, and metronidazole [37], its application to E110 is novel.

Thus, the study aims to assess the efficacy of heat-activated PS for E110 decolorization in aqueous solution. The study investigates the effects of activation temperature, PS concentration, time, water matrix, transition metals, and dye concentrations. It also investigates decolorization kinetics and thermodynamic properties such as Gibbs free energy, activation energy, and reaction entropies. Based on the results and the literature, we propose a mechanism for the degradation of E110 dye.

### Experimental

This study utilized the following chemicals: E110 ( $C_{16}H_{10}N_2Na_2O_7S_2$ , 90 % Sigma–Aldrich), potassium persulfate ( $K_2S_2O_8$ , 99 % Merck), sulfuric acid ( $H_2SO_4$ , 97 % Honeywell), hydrochloric acid (HCl, 37 % Honeywell), sodium hydroxide (NaOH, 99 % Biochem Chemopharma), sulfuric acid heptahydrate ( $FeSO_4 \cdot 7H_2O$ , 99 % Sigma–Aldrich), sulfuric acid ( $CuSO_4$ , 97 % Biochem Chemopharma), silver nitrate

(AgNO<sub>3</sub>, 99 % Biochem Chemopharma), sodium chloride (NaCl, 99.5 % Honeywell), potassium chloride (KCl, 99 % Sigma–Aldrich), and sodium sulfate (Na<sub>2</sub>SO<sub>4</sub>, 99 % Sigma–Aldrich), sodium bicarbonate (NaHCO<sub>3</sub>, 99.7 % Honeywell), sodium phosphate (Na<sub>2</sub>HPO<sub>4</sub>, 98 % Panreac), sodium nitrite (NaNO<sub>2</sub>, 98 % Fluka), and sodium nitrate (NaNO<sub>3</sub>, 99.5 % Biochem Chemopharma). Distilled water was used to prepare the study solutions. After dissolving the required amount of PS for the reaction medium in 5 ml of distilled water, the mixture was added to a beaker containing 200 ml of E110 solution and heated to the desired temperature with a thermostat. A Metrohm Model 781 pH/Ion meter was used to continuously monitor pH 3, which serves as the baseline for all tests. The decolorization process of the dye solutions was investigated using a 2401 PC UV spectrophotometer (Shimadzu, optical path = 1 cm), which measured dye absorbance at 480 nm. Chemical oxygen demand (COD) was measured using the ISO 6060 method, while biological oxygen demand (BOD5) is measured with the BOD 901 meter (made in Europe).

### Results and Discussion

#### Effect of Initial PS and E110 Concentration

Figure 1 (top) depicts the effect of initial PS concentration on E110 elimination effectiveness. The decolorization process was completed in less than 90 minutes with PS concentrations of 7.4, 3.7, and 1.84 mM, but it took more than 200 minutes with concentrations of 0.92 and 0.18 mM. This indicates that elevated PS concentrations result in the formation of a greater number of SRs, thereby accelerating the oxidation of E110 [16, 37]. This relationship is not linear due to the nonlinear plot of E110 half-life values ( $t_{1/2}$ ) as a function of initial PS concentration (Figure 1 bottom) is nonlinear, and its increase becomes meaningless at concentrations above 3.7 mM. This result is explained by an excess of PS in the solution, which slows the decolorization of E110. An excess of PS concentration can cause the following processes which slow down the decolorization mechanism [38]: (a) excess SO<sub>4</sub> radical recombination and annihilation (Eq. 5), (b) SR consumption with excess PS (Eq. 3), and (c) the occurrence of an unproductive PS decomposition reaction (with no generation of SR).

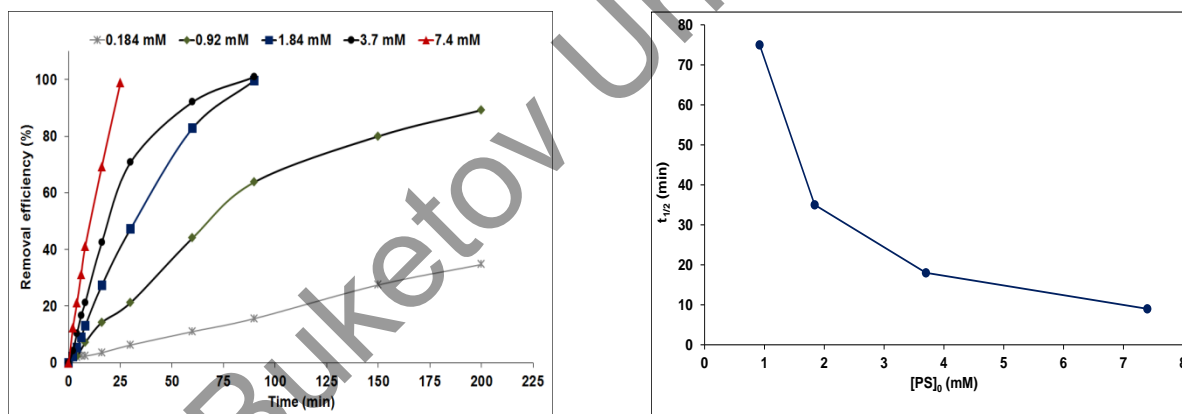


Figure 1. Evolution of E110 decolorization. Top: time dependence of E110 at different initial PS concentrations.

Bottom: Plot of E110 half-life time ( $t_{1/2}$ ) values as a function of initial PS concentration. Initial conditions:  $[E110]_0 = 0.66$  mM, pH = 3 and T = 60 °C. Removal efficiency (%) =  $\frac{([E110]_0 - [E110]_t)}{[E110]_0} \times 100$ , where  $[E110]_0$  is the concentration at time 0 and  $[E110]_t$  is the concentration at time  $t$

On the other hand, different initial E110 concentrations of 0.22 mM, 0.66 mM, 1.33 mM, and 1.99 mM were investigated to determine the effect of the initial E110 concentration on elimination. The initial PS concentration was 3.7 mM, and the temperature remained constant at 60 °C. Figure 2 depicts a decrease in PS decolorization efficiency as the concentration of E110 increases. These results can be explained by the dye's high concentration, which consumes free radicals and thus reduces bleaching efficacy [27]. These results are consistent with previous research on the decolorization of other dyes by PS [39, 40]. In the remainder of this study, the PS concentration is limited to 3.7 mM for 0.66 mM of E110, as a higher concentration will not contribute to further improvement in E110 decolorization.

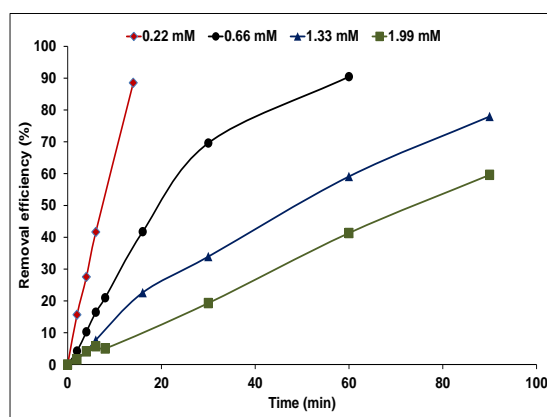


Figure 2. Time dependence of E110 removal efficiency at different initial E110 concentrations (initial conditions:  $[\text{PS}]_0 = 3.7 \text{ mM}$ ,  $\text{pH} = 3$  and  $T = 60 \text{ }^\circ\text{C}$ )

### Kinetic Study

The first- and second-order plots against time of the experimental points ( $[\text{PS}]/[\text{E110}] = 0.27$  and  $11.2$ ), Figures 3a and 3b indicate that the reaction follows pseudo-first-order kinetics with an  $R^2$  value ( $>0.99$ ). This is in contrast to pseudo-second-order kinetics which exhibits an  $R^2$  value ( $<0.99$ ). It is well known that second-order reactions can exhibit first-order kinetics in a quasi-steady state [30, 41, 42], where one of the two reactants is in excess of the other. However, despite the low  $[\text{PS}]/[\text{E110}]$  ratios ( $0.27$  and  $11.2$ ), the experiments demonstrate first-order kinetics. This is due to the presence of SRs, which are, by definition, in quasi-stationary concentration [30, 41, 42], implying that the variation in SR concentration is zero ( $\Delta[\text{SO}_4^{\cdot-}] = 0$ ). A number of studies on the decolorization of various dyes, conducted under conditions similar to ours, have reported SR concentrations of around  $10^{-12} \text{ M}$  [41, 43, 44], which are significantly lower than the concentration of E110. Thus, the decolorization of E110 can be thought to follow first-order kinetics, as described in Eq. 9.

$$-\frac{d[\text{E110}]}{dt} = k_6 [\text{SO}_4^{\cdot-}] [\text{E110}] = k_{obs} [\text{E110}], \quad (9)$$

where  $k_6$  represents the second-order rate constant reaction of E110 with SR (Eq. 6), and  $k_{obs}$  represents the observed rate constant for E110 decolorization.

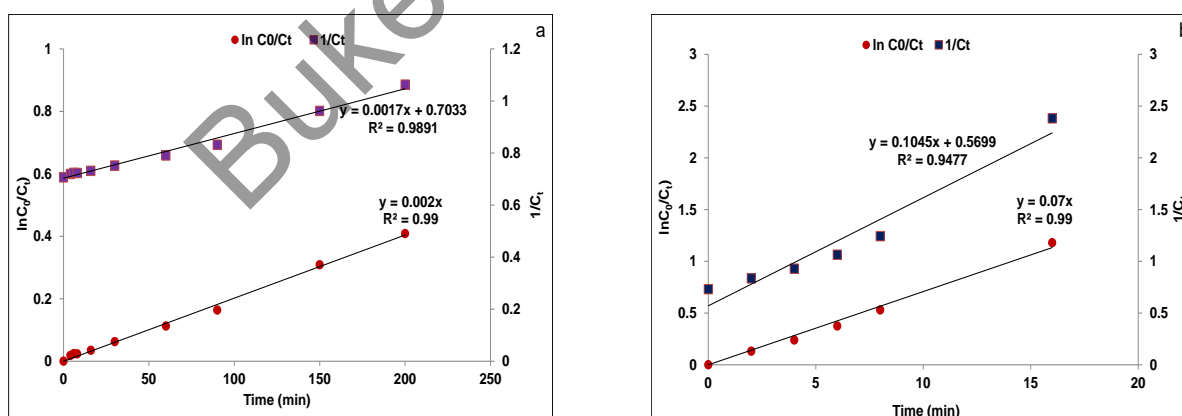


Figure 3. Plots of first and second-order E110 decolorization at  $[\text{PS}]/[\text{E110}]$  ratios of a)  $0.27$  and b)  $11.2$ . (Initial conditions:  $[\text{E110}]_0 = 0.66 \text{ mM}$ ,  $\text{pH} = 3$  and  $T = 60 \text{ }^\circ\text{C}$ )

We used a numerical simulation model developed in our previous work [45, 46] to investigate the reaction between E110 and the dominant SRs (Eq. 6) at  $\text{pH} = 3$ . With the exception of  $k_6$  (Table 1), all rate constants were known; therefore, the latter was adjusted to ensure that the model matched experimental data (Fig. 4).

Rate constants for E110 degradation

Chemical reactions	Rate constants				Units	References
	25 °C	40 °C	50 °C	60 °C		
Equation (2)	0.25	3.36	19.4	59.4	$\times 10^{-7} [\text{s}^{-1}]$	[47]
Equation (3)	6.1	6.1	6.1	6.1	$\times 10^5 [\text{M}^{-1} \text{s}^{-1}]$	[48]
Equation (4)*	6.2	7.4	8.3	9.2	$\times 10^2 [\text{s}^{-1}]$	[43]
Equation (5)	4.8	4.8	4.8	4.8	$\times 10^8 [\text{M}^{-1} \text{s}^{-1}]$	[49]

Note: \*The indicated rate constant is equal to  $k_4 \times [\text{H}_2\text{O}]$ .

The  $k_6$  values used for the fit ( $5 \times 10^{10} \text{ M}^{-1} \text{ s}^{-1}$ ) are significantly higher than those reported for other dyes in the literature ( $< 1 \times 10^{10} \text{ M}^{-1} \text{ s}^{-1}$ ) [50]. This finding suggests that E110 is degraded not only by SRs but also through other mechanisms. One reason for this observation is the direct reaction between the E110 dye and the PS ion, which has also been observed at ambient temperature with many other anionic and cationic dyes, including Orange II and Rhodamine B [51, 52]. After 90 minutes of monitoring the absorbance of the E110 dye in the PS/E110 reaction mixture at 25 °C, it can be noted that there was no direct reaction between PS and E110 (Fig. 4).

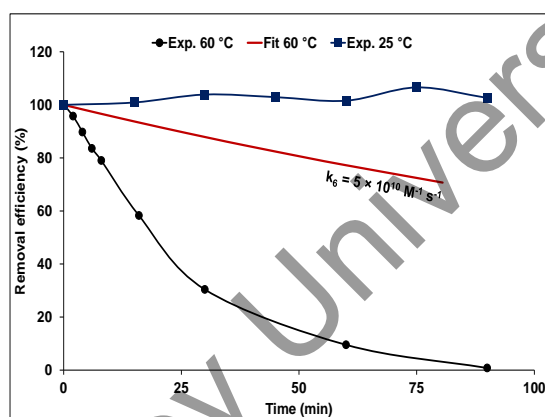


Figure 4. Time dependence of E110 removal efficiency (initial conditions:  $[\text{E110}]_0 = 0.66 \text{ mM}$ ,  $[\text{PS}]_0 = 3.7 \text{ mM}$ ,  $\text{pH} = 3$ )

#### Influence of Water Matrix on E110 Removal

Fixed quantities ( $10^{-3} \text{ M}$ ) of chloride, carbonate, nitrate, nitrite, and hydrogenphosphate ions were added to the E110/PS solution to determine the impact of these ions on the decolorization. Figure 5 depicts the evolution of removal efficiency over time. The chloride ion has the highest efficiency, while the nitrite ion has the lowest when compared to the control. According to previous studies [27, 28], chloride ions, through the chlorine radical ( $\text{Cl}^\cdot$ ), are more effective than other elements found in water, such  $\text{HPO}_4^{2-}$ ,  $\text{CO}_3^{2-}$  and  $\text{NO}_3^-$ , for the decolorization of dyes. The low efficiency of nitrite has been attributed to its ability to scavenge SR, resulting in the generation of the nitrogen dioxide radical ( $\text{NO}_2^\cdot$ ), which contributes to the formation of nitroaromatic by-products [53, 54]. The other salts have varying degrees of effectiveness compared to the control solution.

Figure 6 shows that the removal of E110 in the presence of monovalent cations with a common anion ( $\text{Cl}^-$ ) proceeds in the following order:  $\text{KCl} > \text{NaCl} > \text{HCl}$ . Despite having the same ionic strength of  $0.0005 \text{ M}$ , the monocations have different effects on E110 decolorization.

This result is proportional to the ranking of the three cations according to their ionic radius ( $\text{K}^+ > \text{Na}^+ > \text{H}^+$  [55]), whereby a larger radius is associated with a faster degradation kinetic. Despite the limited data on this phenomenon, it has been shown that each cation exerts a distinct influence on the degradation of the pollutant by affecting the activation energy of persulfate decomposition [56, 57].

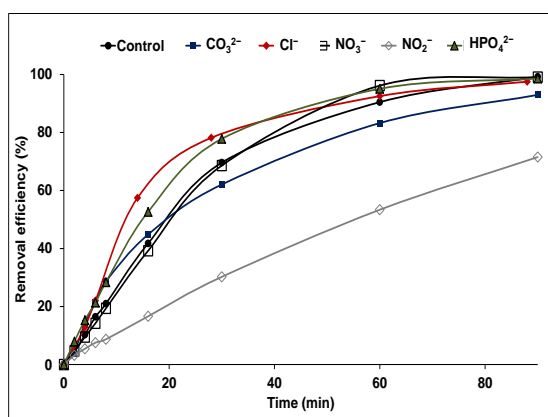


Figure 5. Time dependence of E110 removal efficiency at different initial salt concentrations (initial conditions:  $[E110]_0 = 0.66$  mM,  $[PS]_0 = 3.7$  mM,  $[Salts]_0 = 1$  mM, pH = 3 and T = 60 °C)

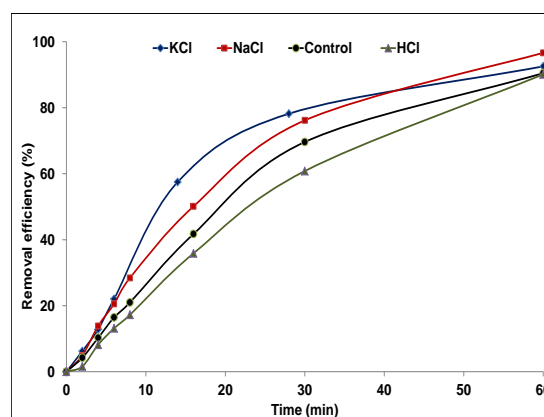


Figure 6. Effects of monovalent cations on the removal of E110 (initial conditions:  $[E110]_0 = 0.66$  mM,  $[PS]_0 = 3.7$  mM,  $[Salts]_0 = 1$  mM, pH = 3 and T = 60 °C)

### Effect of Transition Metals

To study the effect of specific transition metals on PS activation, we chose four types of ions ( $Fe^{2+}$ ,  $Ni^{2+}$ ,  $Cu^{2+}$ ,  $Ag^+$ ) and investigated their influence on E110 decolorization (Fig. 7). The initial concentrations of these four ions were held constant at  $10^{-3}$  M, with 0.66 mM for the E110 and 3.7 mM for the PS. The decolorization of E110 occurred rapidly when iron was added, less rapidly when silver was added, and more slowly in the presence of copper, nickel, and cobalt. This observation is consistent with the results of several studies, in which silver and iron were found to be one of the most effective routes for generating sulfate radicals from persulfate [58, 59]. The difference in catalytic capacity cannot be attributed solely to the redox potential of each metal, but also to factors such as charge, ionic radius, and electronic structure [60].

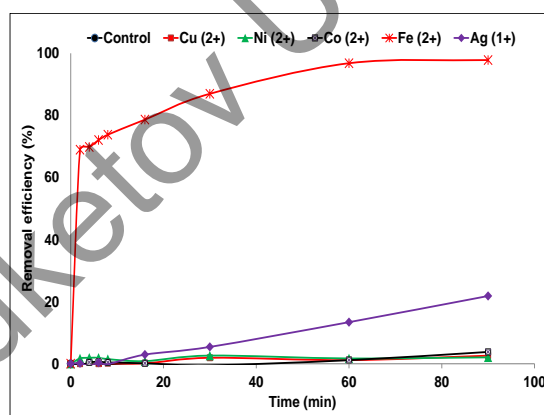
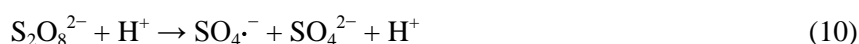


Figure 7. Time dependence of E110 removal efficiency at different initial transition metal concentrations (initial conditions:  $[E110]_0 = 0.66$  mM,  $[PS]_0 = 3.7$  mM,  $[Mn^{n+}]_0 = 1$  mM, pH = 3 and T = 25 °C)

### Effect of pH on E110 removal

Figure 8 shows the decolorization of E110 (0.66 mM) by PS (0.18 mM) at 60 °C and different pH values. In order to offset the decline in solution pH resulting from the generation of the  $H^+$  proton (Eq. 4) and the addition of PS, the initial PS concentration was decreased in comparison to the previous experiments. The efficiency of dye elimination efficiency was observed to decline as the pH of the solution increased. This result has been reported in numerous studies and is explained by a decrease in the concentration of SRs, which react with hydroxide ions [61–64]. Similar elimination efficiencies were observed at pH levels 3 and 4, as well as 9 and 11 [65]. This result can be explained by the use of low PS concentrations, which resulted in similar elimination efficiencies across pH values. At pH 2, E110 has higher removal efficiency than at other pH values due to the greater production of SRs (Eq. 10) resulting from acid catalysts [66]:



On the other hand, at pH 12, E110 elimination efficiency improves when compared to alkaline pH values 9 and 11. This finding is explained by the formation of hydroxyl radicals (Eq. 11), which becomes more important as pH increases [67, 68], resulting in more hydroxyl radicals that contribute to dye decolorization.

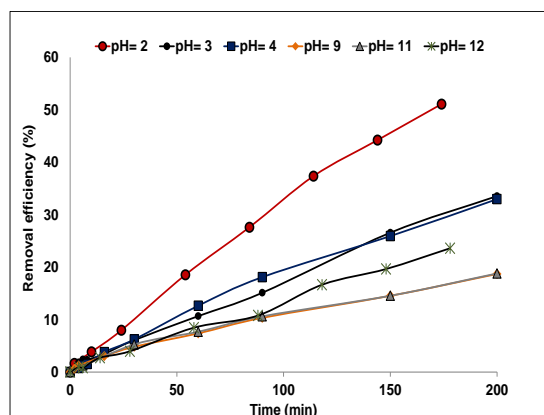


Figure 8. Time dependence of E110 removal efficiency at different pH values (initial conditions:  $[\text{E110}]_0 = 0.66 \text{ mM}$ ,  $[\text{PS}]_0 = 3.7 \text{ mM}$  and  $T = 60 \text{ }^\circ\text{C}$ )

#### Biochemical and Chemical Oxygen Demand

To determine the biodegradability of the dye, we need to measure both the Chemical Oxygen Demand (COD) and the Biochemical Oxygen Demand over five days (BOD). The BOD5/COD ratio indicates whether or not the dye is biodegradable. COD and BOD5 were measured in a 300 mg/L E110 solution at pH 3 and 20 °C. We measured 2 and 1800 mg/L of BOD5 and COD, respectively. As previously stated [69], the chemical oxygen demand for contaminants from the food and beverage industry pollutants can range from 700 to 3000 mg/L. Thus, the E110 solution has a five-day biochemical oxygen demand/chemical oxygen demand (BOD5/COD) ratio of 0.001, indicating that it is a non-biodegradable dye. Several studies on azo dyes consider them to be non-biodegradable colorants [70, 71].

#### Effect of Temperature

The effect of temperature on E110 decolorization was investigated at four different heating temperatures (40, 50, 60, and 70 °C). Throughout the experiments, we kept the initial concentration of E110 at 0.66 mM, PS at 3.7 mM, and pH at 3 (Fig. 9). The increased temperature had a positive effect on E110 decolorization. Indeed, elevated temperatures cause the O–O bond in PS to cleave, resulting in the formation of SR and thus accelerating the decomposition of E110 [72, 73].

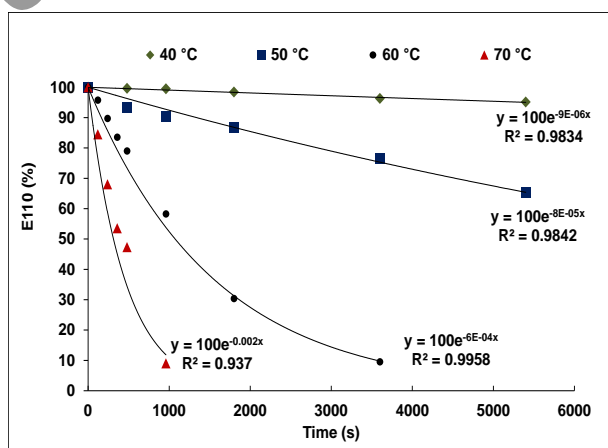


Figure 9. Time dependence of E110 removal efficiency at different temperatures (initial conditions:  $[\text{E110}]_0 = 0.66 \text{ mM}$ ,  $[\text{PS}]_0 = 3.7 \text{ mM}$ ,  $\text{pH} = 3$  and  $T = 60 \text{ }^\circ\text{C}$ )

The activation parameters associated with decolorization are calculated using Arrhenius and Eyring's equations (Eqs. 12, 13, and 14) [39, 52] and by plotting  $\ln(K_{obs})$  and  $\ln(K_{obs}/T)$  vs.  $1/T$ , respectively (Fig. 10):



where  $A$  is the frequency factor,  $E_a$  is the activation energy ( $\text{kJ}\cdot\text{mol}^{-1}$ ),  $R$  is the gas constant ( $\text{J}\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$ ), and  $T$  is the absolute temperature (K).

$$\ln\left(\frac{k_{obs}}{T}\right) = \left(\ln\left(\frac{k_B}{h}\right) + \frac{\Delta S^\ddagger}{R}\right) - \frac{\Delta H^\ddagger}{RT} \quad (13)$$

where,  $k_B$  is the Boltzmann constant ( $1.38 \times 10^{-23} \text{ J K}^{-1}$ ),  $h$  is Planck's constant ( $6.626 \times 10^{-34} \text{ J s}$ ), and  $\Delta H^\ddagger$  and  $\Delta S^\ddagger$  are the enthalpy and entropy of activation, respectively.

The free activation energy ( $\Delta G_{298}^\ddagger$ ) was determined using Eq. 14 at a  $T$  value equal to 298.15 K:

$$\Delta G_{298}^\ddagger = \Delta H^\ddagger - T\Delta S^\ddagger \quad (14)$$

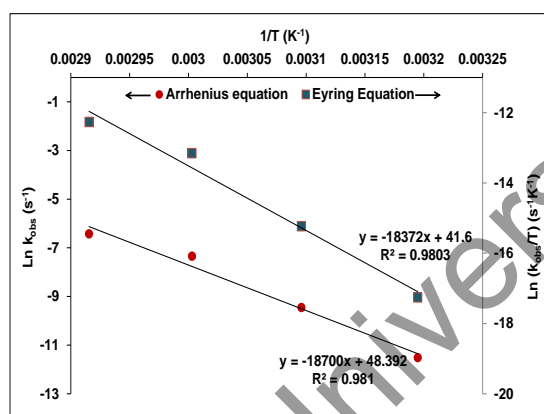


Figure 10. Arrhenius and Eyring Eq. plots for E110 decolorization ( $[\text{E110}]_0 = 0.66 \text{ mM}$ ,  $[\text{PS}]_0 = 3.7 \text{ mM}$ ,  $\text{pH} = 3$  and  $T = 40, 50, 60$  and  $70 \text{ }^\circ\text{C}$ )

The positive values for activation energy, enthalpy, entropy, and free energy (Table 2) indicate that the oxidation process requires a minimal amount of energy. Furthermore, it is described as endothermic, with little variation in the three-dimensional arrangement of the molecule's transition state [74].

Table 2

Activation thermodynamic parameters of the decolorization E110 by PS ( $[\text{E110}]_0 = 0.66 \text{ mM}$ ,  $[\text{PS}]_0 = 3.7 \text{ mM}$ ,  $\text{pH} = 3$  and  $T = 40, 50, 60$  and  $70 \text{ }^\circ\text{C}$ )

$E_a$ ( $\text{kJ mol}^{-1}$ )	$\Delta H^\ddagger$ ( $\text{kJ mol}^{-1}$ )	$\Delta S^\ddagger$ ( $\text{kJ K}^{-1}$ )	$\Delta G_{298}^\ddagger$ ( $\text{kJ mol}^{-1}$ )
155.4	152.7	0.14	108.5

Orange G has an apparent activation energy of  $92 \text{ kJ mol}^{-1}$  [75], a structure similar to E110, and a concentration six times lower. It is important to note that the apparent activation parameters are determined by the dyes' initial concentrations and structures of the dyes [37, 74]. The oxidation of E110 by hydrogen peroxide in an alkaline medium required activation energy, enthalpy, entropy, and free energy of  $51 \text{ kJ mol}^{-1}$ ,  $54 \text{ kJ mol}^{-1}$ ,  $+0.14 \text{ kJ K}^{-1}$ ,  $10.3 \text{ kJ mol}^{-1}$ , respectively [74].

#### UV-Visible Spectrum Analysis

The UV-visible spectra in Figure 11 show the decolorization of E110 using heated PS at  $60 \text{ }^\circ\text{C}$  and  $\text{pH} 3$ . The characteristic absorption peak at  $478 \text{ nm}$  corresponds to E110's azo group  $[\text{N}=\text{N}]$ , which is responsible for its color. In contrast, the peaks at  $269$  and  $310 \text{ nm}$  in the ultraviolet region are attributed to the phenyl and naphthyl groups, respectively [64].

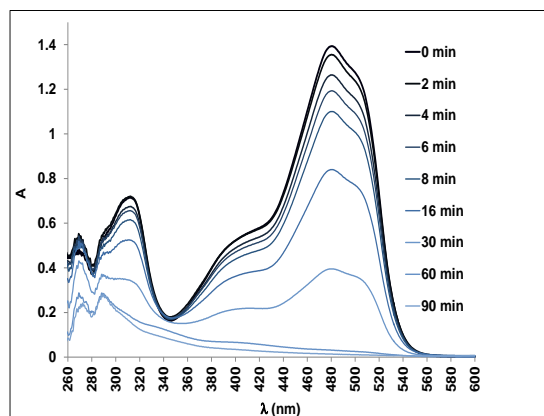


Figure 11. UV-VIS spectra of E110 solution during the decolorization by PS ( $[E110]_0 = 0.66$  mM,  $[PS]_0 = 3.7$  mM, pH = 3 and T = 60 °C)

During the reaction, the two distinct absorption peaks at 310 nm and 478 nm decreased significantly and nearly vanished after 90 minutes. This observation indicates the complete destruction of the chromophore and conjugated  $\pi$  system. In contrast, the peaks at 259 and 289 nm gradually decrease, indicating that the aromatic rings were still present and frequently were more difficult to oxidize than the azo structure [76, 77]. In general, the action of SRs on organic compounds causes hydroxylation. SRs react with water to form hydroxyl radicals (Eq. 4), which can then interact with aromatic rings to form hydroxyl adducts [48, 78]. SRs could also attack the aromatic ring directly, forming hydroxyl adducts [48, 79], or both processes may occur concurrently [80]. Based on the present results and the existing literature [48, 50, 74, 74, 78], E110 oxidation can occur via two mechanisms: symmetrical azo bond cleavage and asymmetrical azo bond cleavage (Fig. 12).

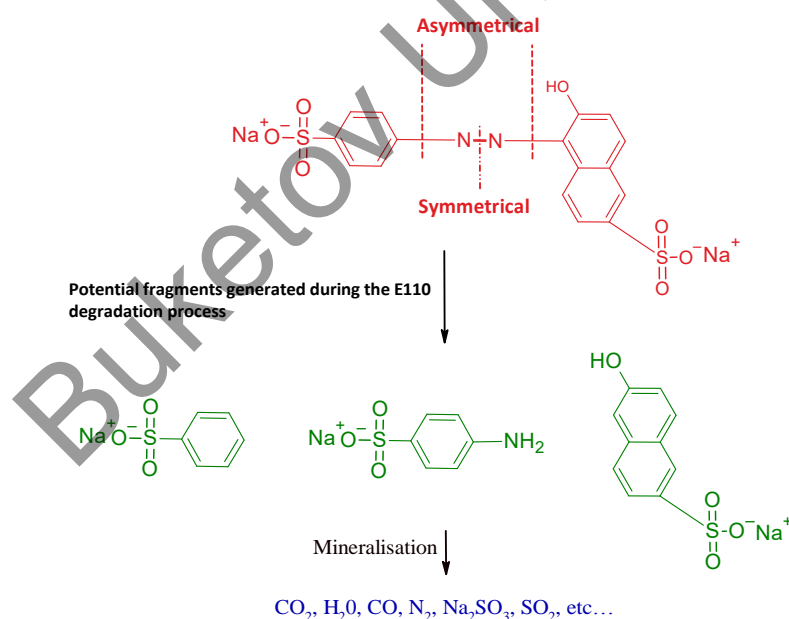


Figure 12. Possible route to the fragments of the E110 dye

### Conclusion

This study focused on investigating the process of decolorizing E110 in an aqueous solution using thermally activated peroxydisulfate at a pH level of 3. The findings demonstrated that the effectiveness of E110 decolorization was enhanced by heating and by increasing the initial PS concentration. Conversely, an increase in the initial E110 concentration while the PS concentrations remain constant, will result in a reduction in E110 removal. The introduction of  $Cl^-$ ,  $CO_3^{2-}$ ,  $HPO_4^{2-}$ ,  $HCO_3^-$ ,  $NO_2^-$  or  $NO_3^-$  into the dye solutions

typically results in different impacts on the rates of decolorization. The extent of these effects varies depending on the specific salt utilized.

The chlorine ion exhibited the highest level of effectiveness among the tested ions, whereas the nitrite ion demonstrated the lowest level of effectiveness. Among the transition elements tested ( $\text{Fe}^{2+}$ ,  $\text{Ni}^{2+}$ ,  $\text{Cu}^{2+}$ , and  $\text{Ag}^+$ ), only silver and iron caused E110 decolorization without the need for thermal activation. This finding may be explained by their ability to initiate the PS activation process. The decolorization's observed thermodynamic parameters ( $E_a$ ,  $\Delta H^\ddagger$ ,  $\Delta S^\ddagger$  and  $\Delta G^\ddagger$ ) were calculated using the observed rates obtained at various temperatures. Finally, the destruction of aromatic ring structures accompanies the discoloration of E110.

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#### Conflicts of Interest

The authors declare no conflict of interest.

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